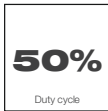


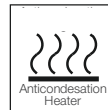


Electric actuator

MT



AXMART[®]



CR-TEC

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DESCRIPTION

These electric actuators have been designed to perform the control of a linear valve or a reductor. Please consult us for any different application. We cannot be held responsible if the mentioned actuators are used for any other purpose.

TRANSPORT AND STORAGE

- The forwarding agents being held as responsible for damages and delays of the delivered goods, the consignees are obliged to express if applicable their reserves, prior to accept the goods. The goods delivered directly ex works are subject to the same conditions.
- The transport to the place of destination is carried out by using rigid packing material.
- The products must be stored in clean, dry, and ventilated places, preferably on appropriate palettes or shelves. Actuators should not be stored upside down.

MAINTENANCE

- Maintenance is ensured by our factory. If the supplied product does not work, please check the wiring according to the electric diagram as well as the power supply of the electric actuator in question.
- For any question, please contact our after-sales service.
- To clean the outside of the actuator, use a lint and soapy water. **DO NOT USE ANY CLEANING PRODUCT WITH SOLVENT OR ALCOHOL.**

WARRANTY

- 100% of the actuators are fully tested and pre-set in our factory.
- These products have a 3-year warranty from the delivery date or 3 times what the EN 15714-2 standard imposes (therefore 3 x 10 000 open-close operations of 25 turns) against all types of manufacturing and material faults (operating time and model class according to standard IEC34).
- This warranty will only be valid if the unit has not been disassembled or self-repaired during its service life. The warranty neither applies for wear or damages caused by chocks or faulty operations nor by the use of the unit following conditions not in accordance nor with its nominal characteristics. The warranty is strictly limited to the replacement of original parts found defective when checked by our member staff. The cost of shipping to our premises, the return of devices to the customer as well as the repair cost will be chargeable. We will not take responsibility for any direct or indirect accidents/risks originated by a failure of our products. The warranty does not cover the consequences of breakdown and excludes any payments for indemnities. The accessories and adaptations are excluded from the warranty. In the event that a customer has not proceeded to payments within the agreed period, our warranty will be suspended until the delayed payments have been received and with the consequences that this suspension will not prolong the warranty period in any case.

RETURN OF GOODS

- When the actuator receives his actuator, he must check its conformity according to its definition.
- The acceptance of the goods by the purchaser disclaims the supplier of all responsibility if the purchaser discovers any non-conformity after the date of acceptance. In such case, the repair cost will be borne by the purchaser who will also exclusively bear all financial consequences of any resulting damages. Returned goods will only be accepted if our prior agreement has been given to this procedure : the goods must be sent free of all cost and being shipped solely and in their original packing. The returned goods will be credited to the purchaser with a reduction of 40% on the unit's price charged in accordance with the original invoice of the returned goods.

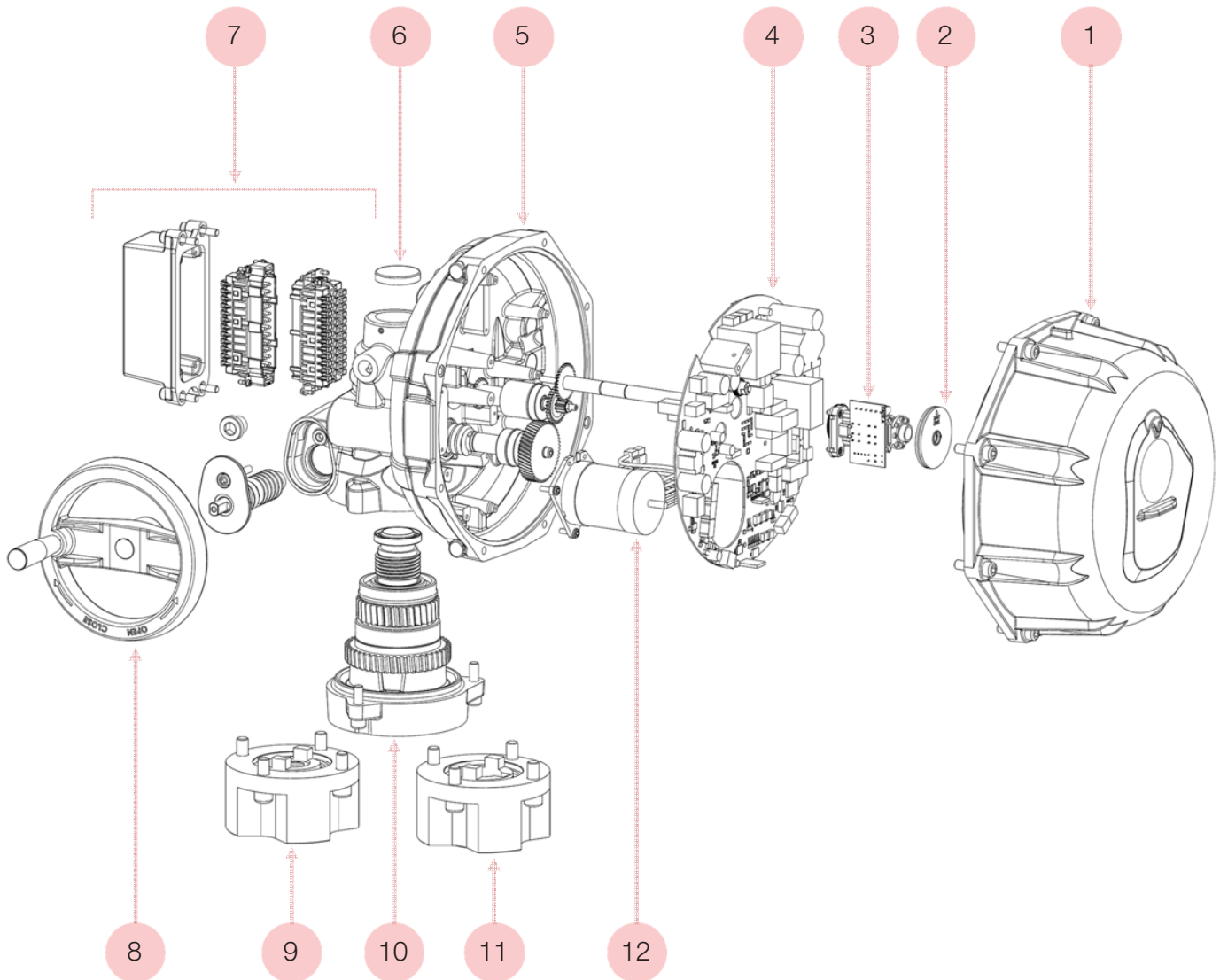
SAFETY INSTRUCTIONS (To be read prior to the installation of the product)

- The electric power supply must be switched-off before any intervention on the electric actuator (i.e. prior demounting its cover or manipulating the manual override knob).
- Any intervention must only be carried out by a qualified electrician or persons instructed in accordance with the regulations of electric engineering, safety, and all other applicable directives.
- Strictly observe the wiring and operation instructions as described in the manual: otherwise, the proper working of the actuator can not be guaranteed anymore. Verify that the indications given on the identification label of the actuator fully correspond to the characteristics of the electric supply.
- Any other use than that described by the manufacturer jeopardizes the protection provided by this apparatus.

MOUNTING INSTRUCTIONS (To be read prior to the installation of the product)

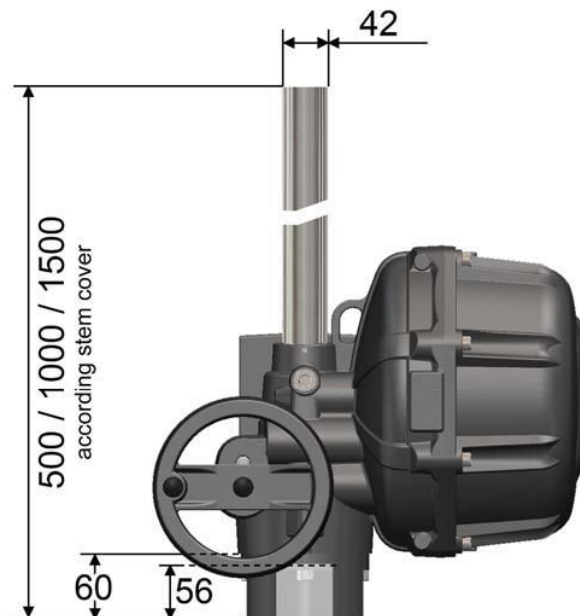
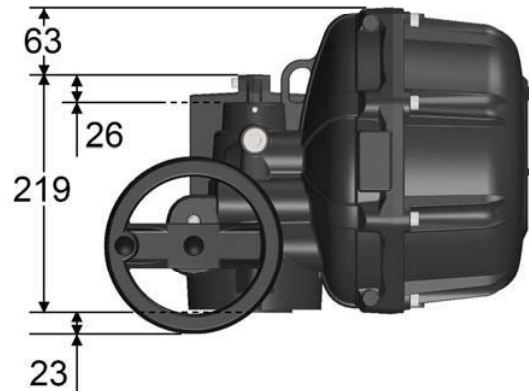
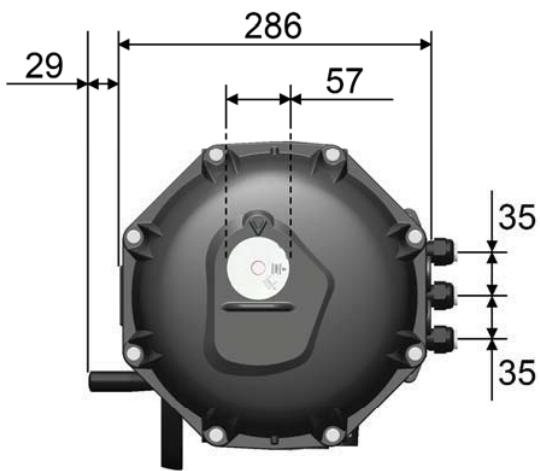
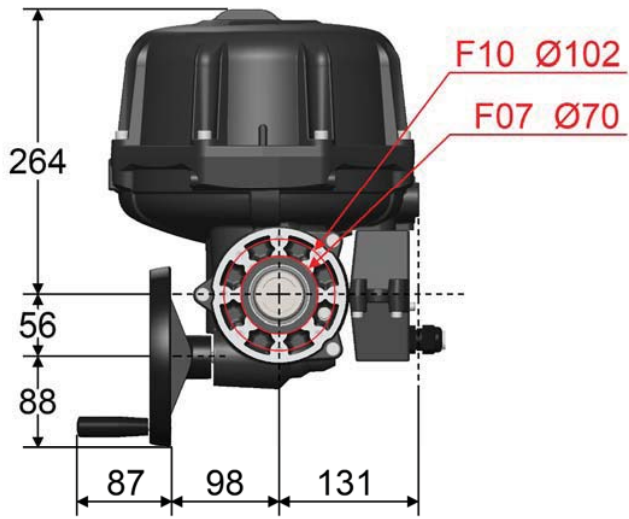
- Do not mount the actuator less than 30 cm from an electromagnetic disturbance source.
- Do not position the equipment so that it is difficult to operate the disconnecting device.
- Respect all safety rules during fitting, dismantling and porting of this apparatus.

ACTUATOR DESCRIPTION



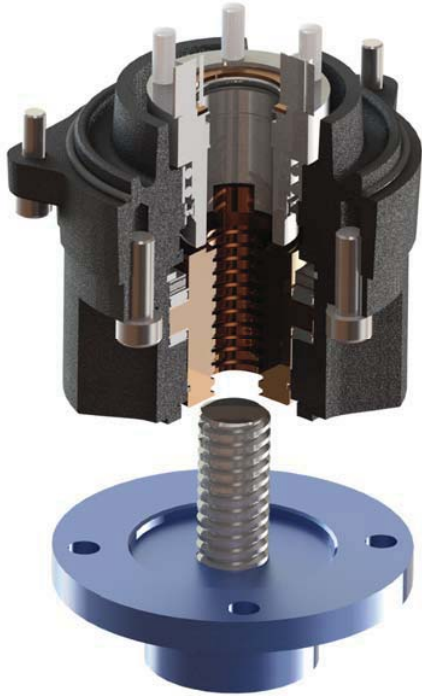
1	Aluminium cover + transparent porthole	7	Multipin connector
2	Position indicator	8	Manual override
3	Detection switches • Motor + feedback	9	Drive bush for threaded valve Stem A form (option)
4	Control and power supply electronic board	10	Output for keyed bore Ø20 max. (B3)
5	Housing	11	Drive bush for keyed bore Ø42 max. (B1) (option)
6	Valve stem bore + capsule	12	Brushless motor

DIMENSIONS

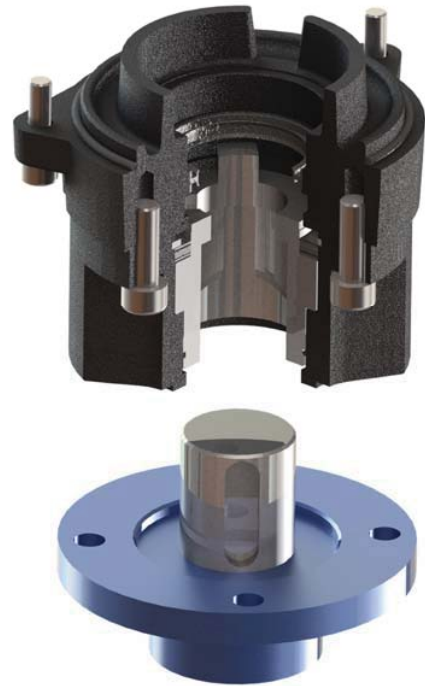


VALVE CONNECTION

A FORM



B1 FORM



B3 FORM

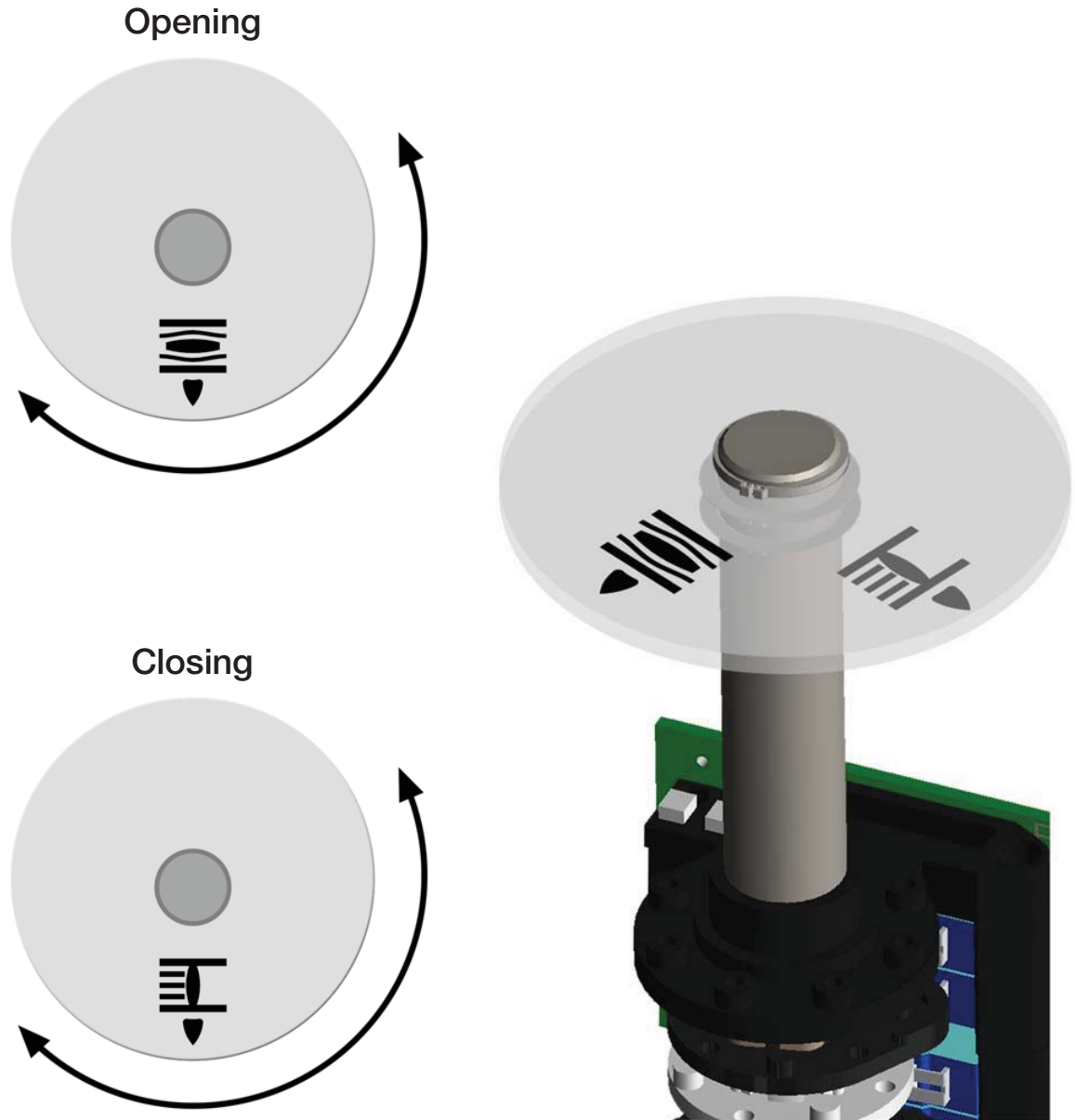


C FORM



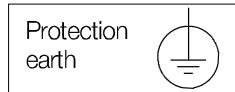
Form	Description	Form	Description
A	Drive bush for threaded valve stem (Ø25mm max.) Connection with four M10 threaded holes (depth 20mm) or four M8 threaded holes (depth 15mm)	B1	Drive bush for large keyed bore (Ø42mm & height 48mm max.) Connection with four M10 threaded holes (depth 20mm) or four M8 threaded holes (depth 15mm)
B3	Small keyed bore (Ø20mm max.). Connection with four (0° or 45° for F10) M10 threaded holes (depth 20mm) or four M8 threaded holes (depth 15mm)	C	Shaft with tenons (Ø43mm). Connection with four (0° or 45° for F10) M10 threaded holes (depth 20mm) or four M8 threaded holes (depth 15mm)

The indicator consists of two adjustable transparent discs. The lower disc indicates the closed position and the upper disc indicates the open position.

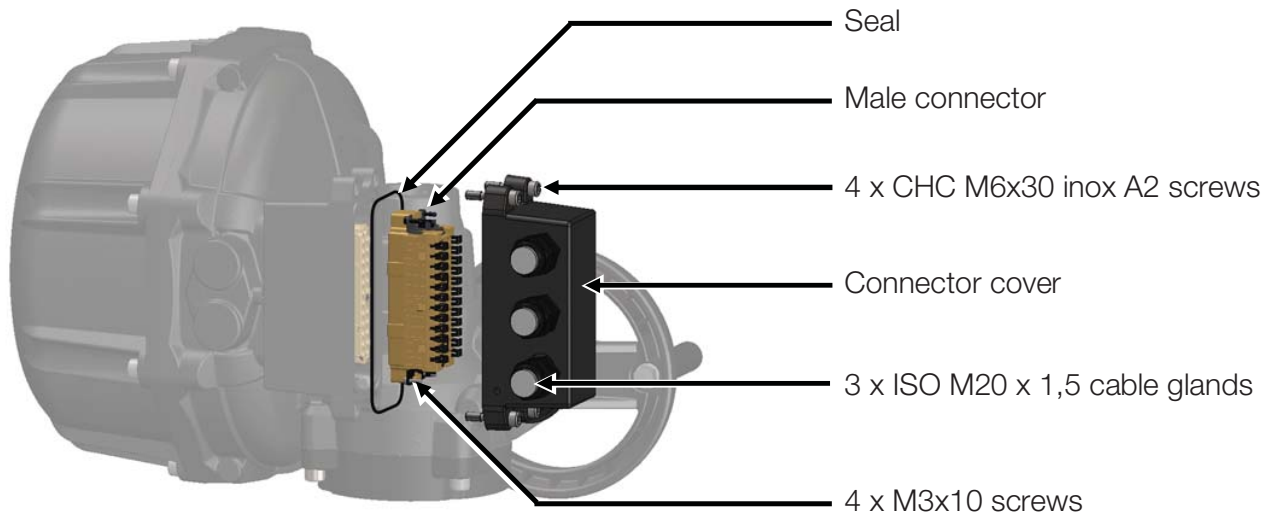


Indicator adjustment

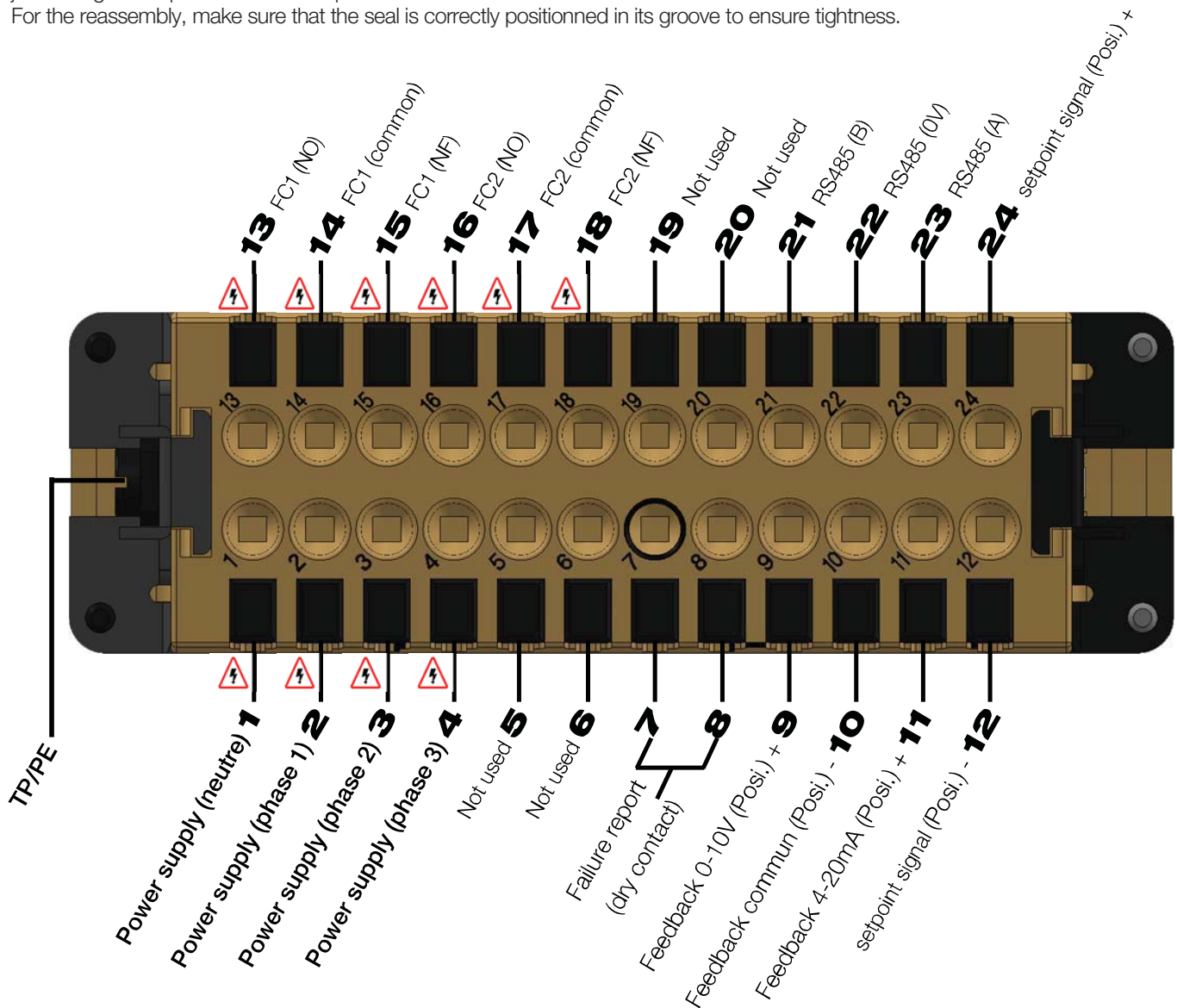
- Operate the actuator into closed position and rotate the lower disc until the mark and the connecting flange are in the opposite direction.
- Operate the actuator into open position and rotate the upper disc until the mark and the connecting flange are in the opposite direction.



- As stipulated in the applicable regulation, the connection to earth contact is compulsory for devices with working voltages exceeding 42 V.
- The actuator is being always under power, it must be connected to a disconnection system (switch, circuit breaker) to ensure the actuator's power cut. The latter must be closed to the actuator, easy to reach and marked as being the disconnecting device for the equipment.
- The temperature of the terminal can reach 90°C.
- In case of long cables, please note the induction current shall not exceed 1mA.
- To optimize the installation security, please connect the failure feedback signal.
- The actuator can tolerate temporary overvoltage of the electrical grid up to $\pm 10\%$ of its nominal system operating voltage.
- It is necessary to connect all actuators to an electrical cabinet. The power supply cables must have the RATED diameter for the maximum current supported by the actuator and comply with IEC 60227 or IEC 60245 standards.
- Our cable glands are designed for cables with a diameter between 7mm and 12mm. The white caps delivered with the actuator ensure a maximum tightness of 1 meter waterhead. For a deeper immersion, the three cable glands must be wired. A cable gland is tight when it has been tighten by one turn ahead of contact between rubber seal and nut.
- The auxiliary limit switches must be connected with rigid wires. If the applied voltage is higher than 42V, the user must foresee a fuse in the power supply line.
- The feedback switches must be powered with the same voltage. The reinforced insulation of the motor control allows voltages up to 250V AC/DC.



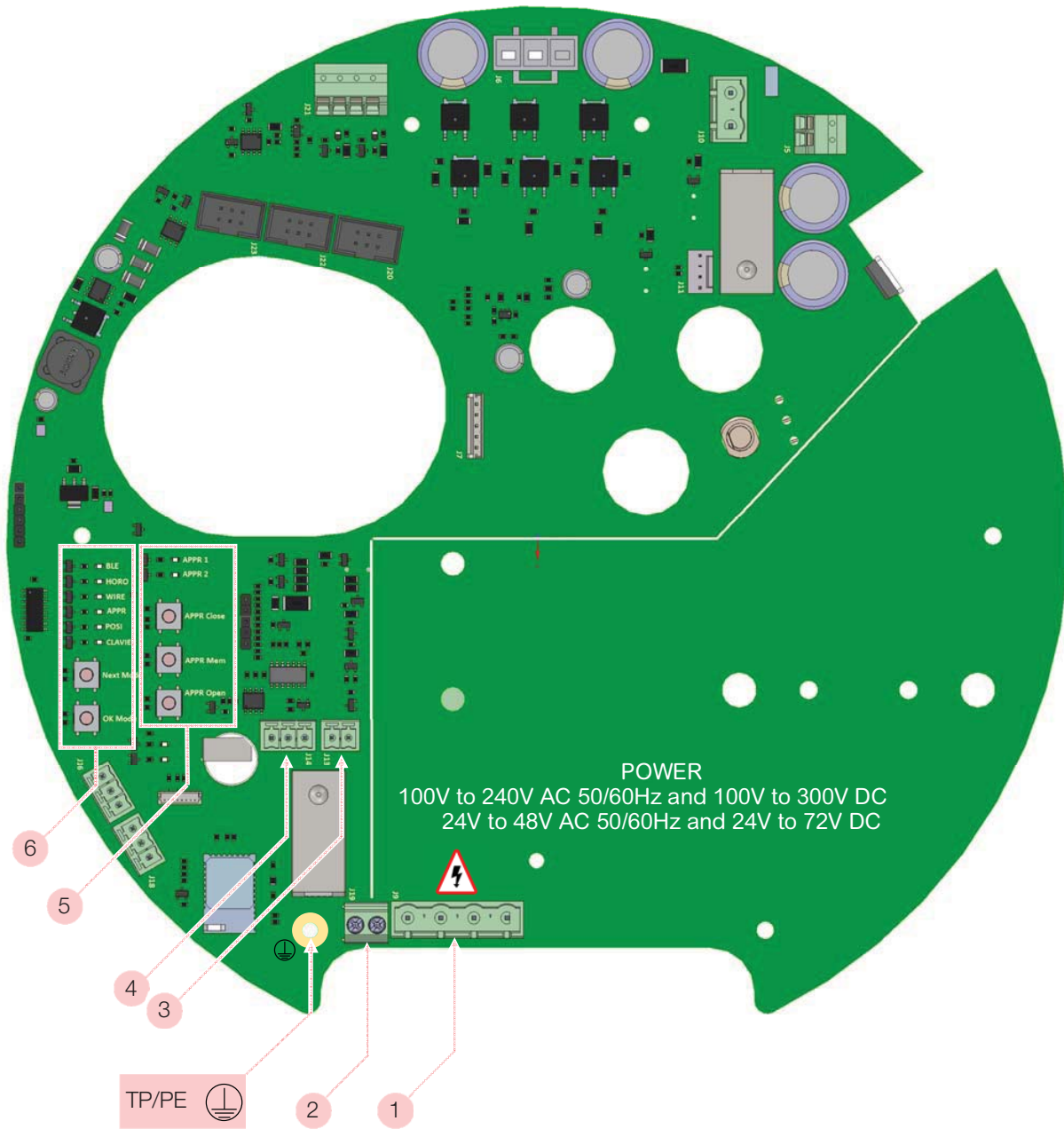
To wire the actuator, unscrew the 4 CHC M6x30 screws, and the 4 M3x10 screws. The wiring can be realized without tool, just raising the strips in front of each pin.
For the reassembly, make sure that the seal is correctly positioned in its groove to ensure tightness.



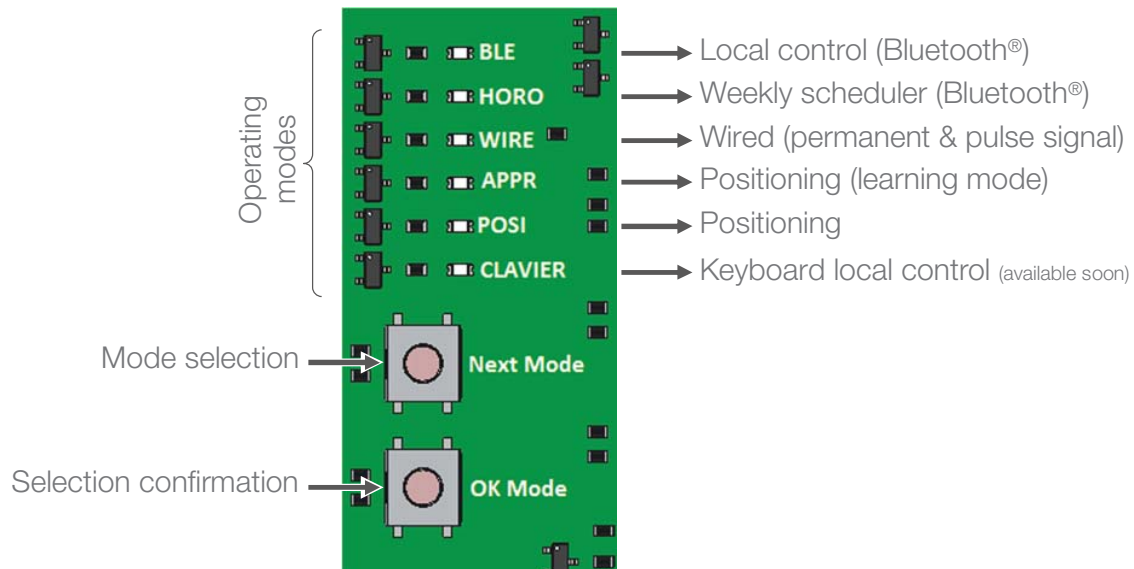
- The earth (TP/PE) and the pins 1, 2, 3, 4 must be wired through the same cable.
- Possible presence of 250V 50/60Hz (or 300V DC) on these pins. The other ones are powered with safety extra low voltage (SELV).

ELECTRONIC BOARDS

High voltage electronic board (SNBA050000) : 100V to 240V AC 50/60Hz and 100V to 300V DC
 Low voltage electronic board (SNBA051000) : 24V to 48V AC 50/60Hz and 24V to 72V DC



1	Power supply terminal	4	Feedback signal (positioning mode)
2	Failure report (24V 3A max.)	5	Learning mode panel (positioning mode)
3	Setpoint signal (positioning mode)	6	Functioning mode selection panel
FUSES	SNBA050000 : 3 x T 5A, 250V Littlefuse SNBA051000 : 3 x 20A, 72V DC Shurter	TP/PE	Protection earth

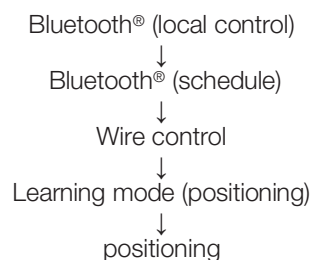


Description

- **Wireless local control (Bluetooth®)** : allows the use of the actuator from 20m maximum (in open field). This mode requires a smartphone or a tablet with the **AXMART®** software.
- **Weekly scheduler (Bluetooth®)** : thanks to AXMART®, you can assign up to 20 repeatable tasks to each actuator. This mode requires a smartphone or a tablet with the **AXMART®** software.
- **Wire control**: electric control - permanent (on-off or 3-modulating point) or pulse.
- **Positioning (learning mode)** : this mode is needed for storing limit positions of the actuator.
- **Positioning** : allows the control of the actuator with a 0-10V or 4-20mA setpoint signal.

Functioning mode selection

The « Next Mode » button scrolls the functioning modes in the following order:



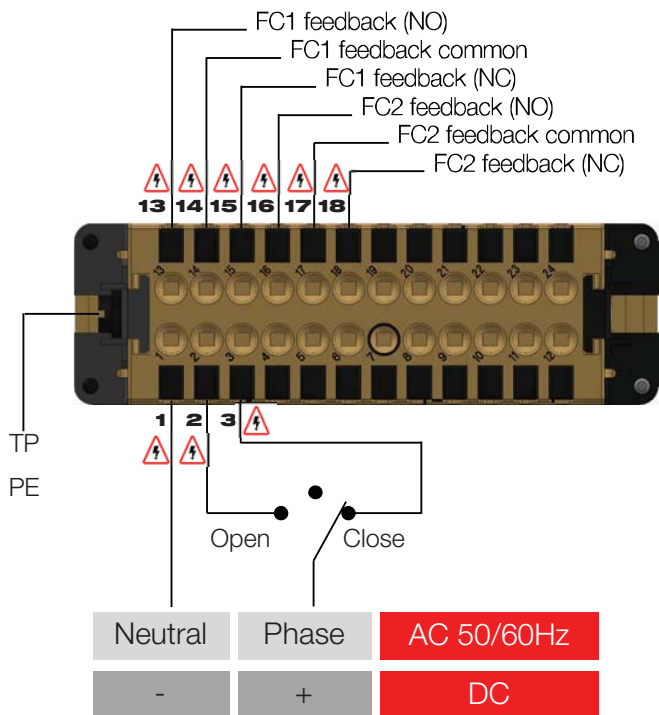
When the mode is selected, press « OK Mode » to confirm.

OPERATING MODE

Wired

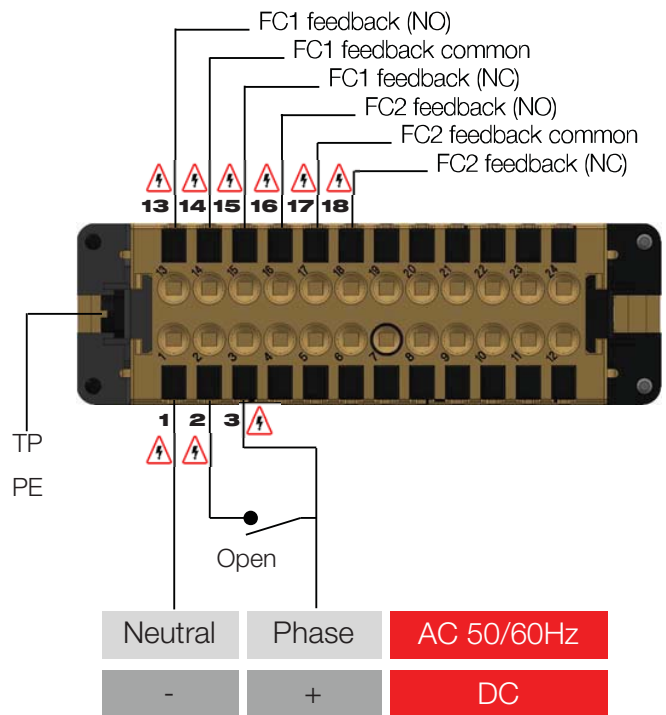
Permanent wiring

3-modulating points

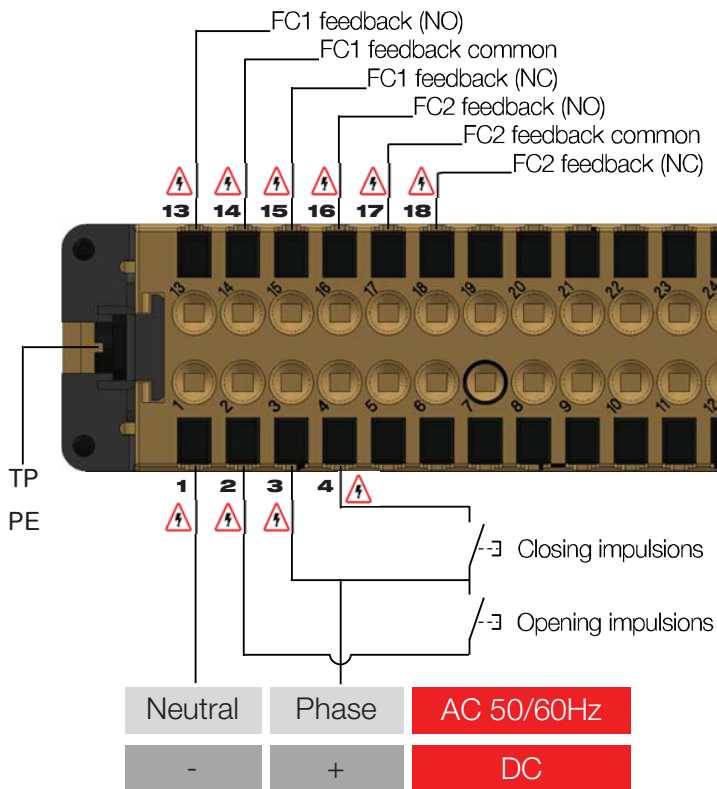


Permanent wiring

ON/OFF



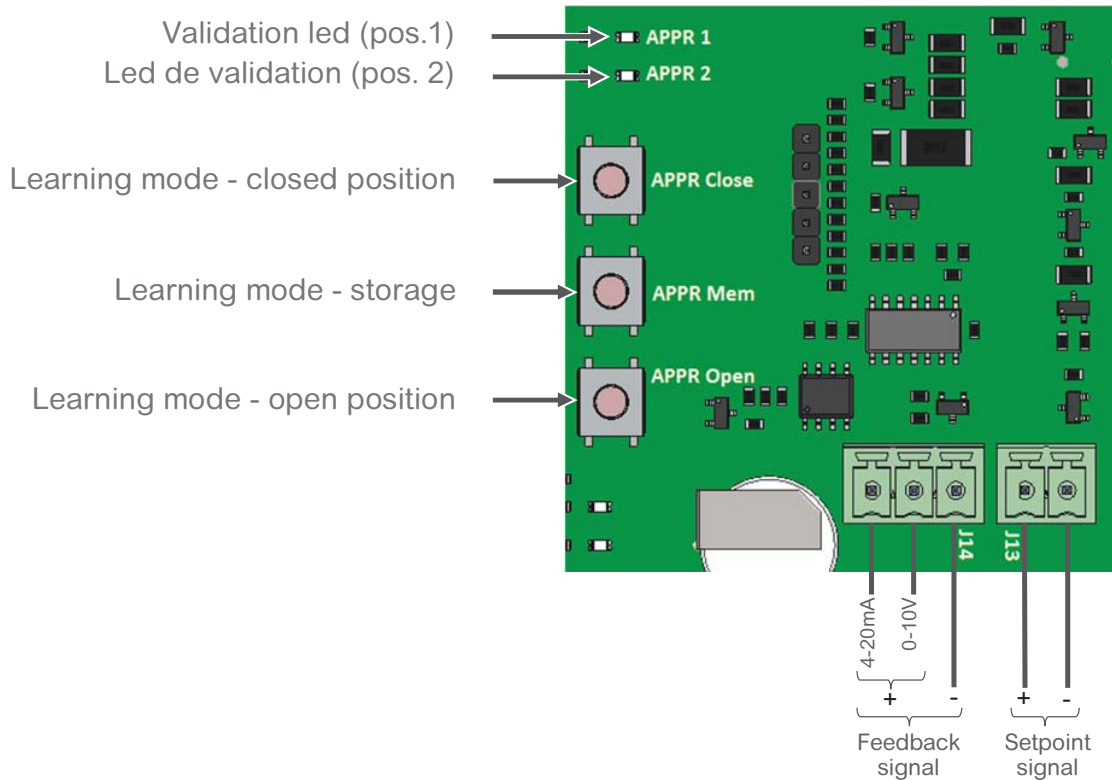
Wiring - MT models with pulse control



**At least
500ms
Between two
impulssions**



- The earth (TP/PE) and the pins 1, 2, 3, 4 must be wired through the same cable.
- Possible presence of 250V 50/60Hz (or 300V DC) on these pins. The other ones are powered with safety extra low voltage (SELV).



Learning mode

- Put the power on
- With the « **Next Mode** » and « **Ok Mode** » buttons, select the learning mode (the **APPR led** is on)
- Press « **APPR Close** » button to drive the valve up to its closed position and keep both « **APPR Close** » and « **APPR Mem** » buttons pressed during **2 seconds**.
- The **APPR1 led** blinks and lights up. The closed position is correctly recorded
- Press « **APPR Open** » button to drive the valve up to its open position and keep both « **APPR Open** » and « **APPR Mem** » buttons pressed during **2 seconds**.
- The **APPR2 led** blinks and lights up. The open position is correctly recorded

Both open and closed positions are recorded. Select positioning (POSI) mode and press « **OK Mode** » to confirm.

Setpoint signal

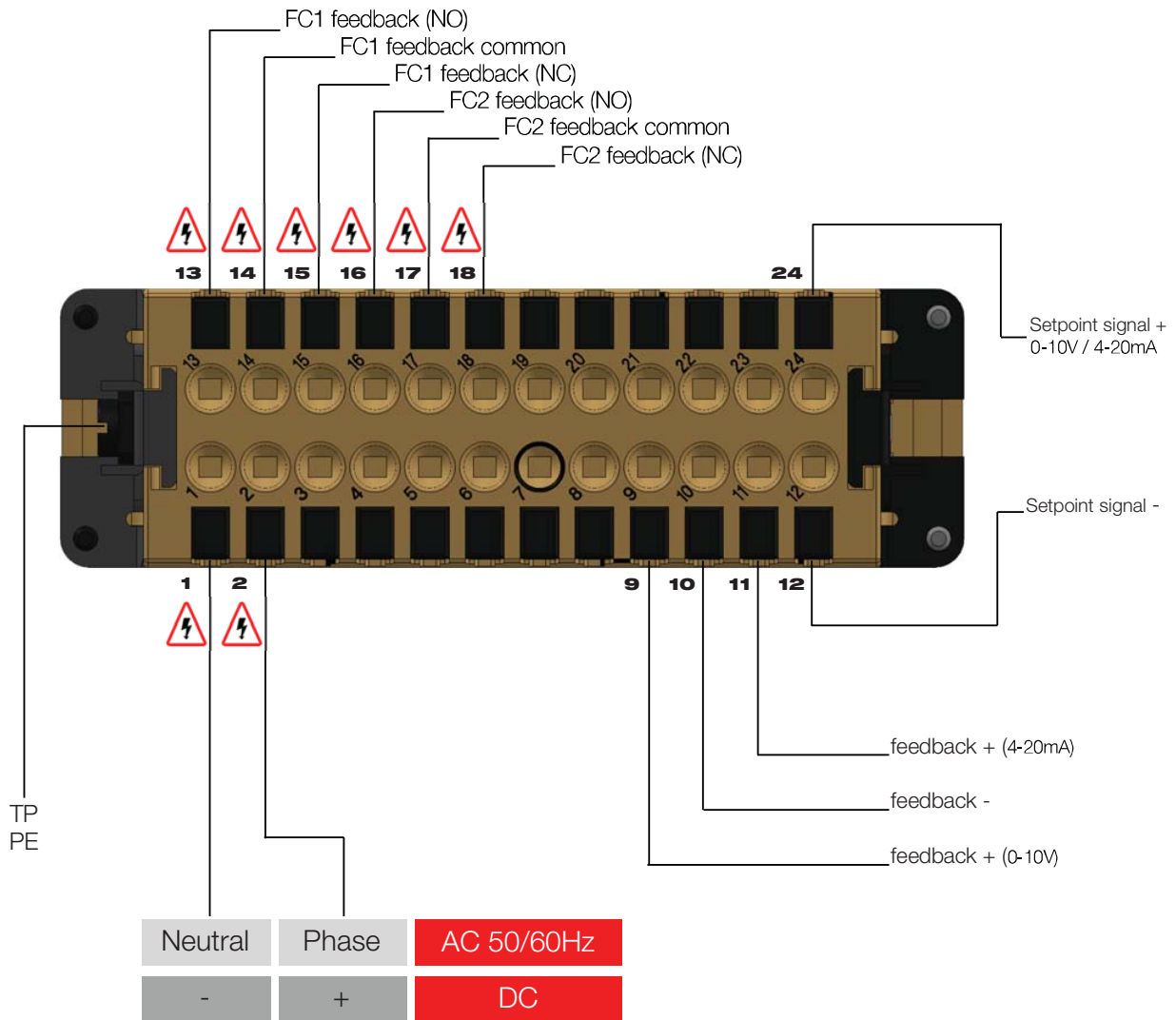
The actuator positions itself according to the setpoint signal. Two signal types are available, a 0-10V range voltage signal or a 4-20mA range current signal. It's possible to change this signal using the **AXMART**® software without modifying the electric wiring.

Feedback

According to its position, the actuator will provide a proportional voltage signal (0-10V) or a current signal (4-20mA). It's possible to modify the feedback signal using the **AXMART**® software, but it requires changing the wiring.

OPERATING MODES

Positioning



The 0-10V and 4-20mA feedback signals are not available at the same time.



- The earth (TP/PE) and the pins 1, 2, 3, 4 must be wired through the same cable.
- Possible presence of 250V 50/60Hz (or 300V DC) on these pins. The other ones are powered with safety extra low voltage (SELV).



Wireless local control

AXMART® software allows the actuator control with maximum range of 20m (in open field).

Weekly scheduling

Thanks to AXMART® software, the actuator can be programmed to schedule up to 20 tasks weekly repeatable. The actuator will become a stand-alone unit.

For any further information, refer to the operation manual (reference DSBA3302)

**BLUETOOTH® UNIT
FOR ELECTRIC
ACTUATOR**

AXMART®



OPERATION MANUAL

MT25

MT50

MT75

Installation

Materials	Housing: Aluminium + EPOXY coating Drive: Steel + Zn treatment Shafts and screws : Stainless steel
Sealing	IP68
Environment	Both inside and outside (wet environments possible)
Operating temperature	-20°C to +70°C
Operating altitude	Altitude up to 2000m
Hygrometry	maximum relative humidity 80% for temperatures up to 31°C decreasing linearly to 50% relative humidity at 40°C
Pollution degree	Applicable POLLUTION DEGREE of the intended environment is 2 (in most cases).
Noise level	63db
Weight	19kg

Mechanical specifications

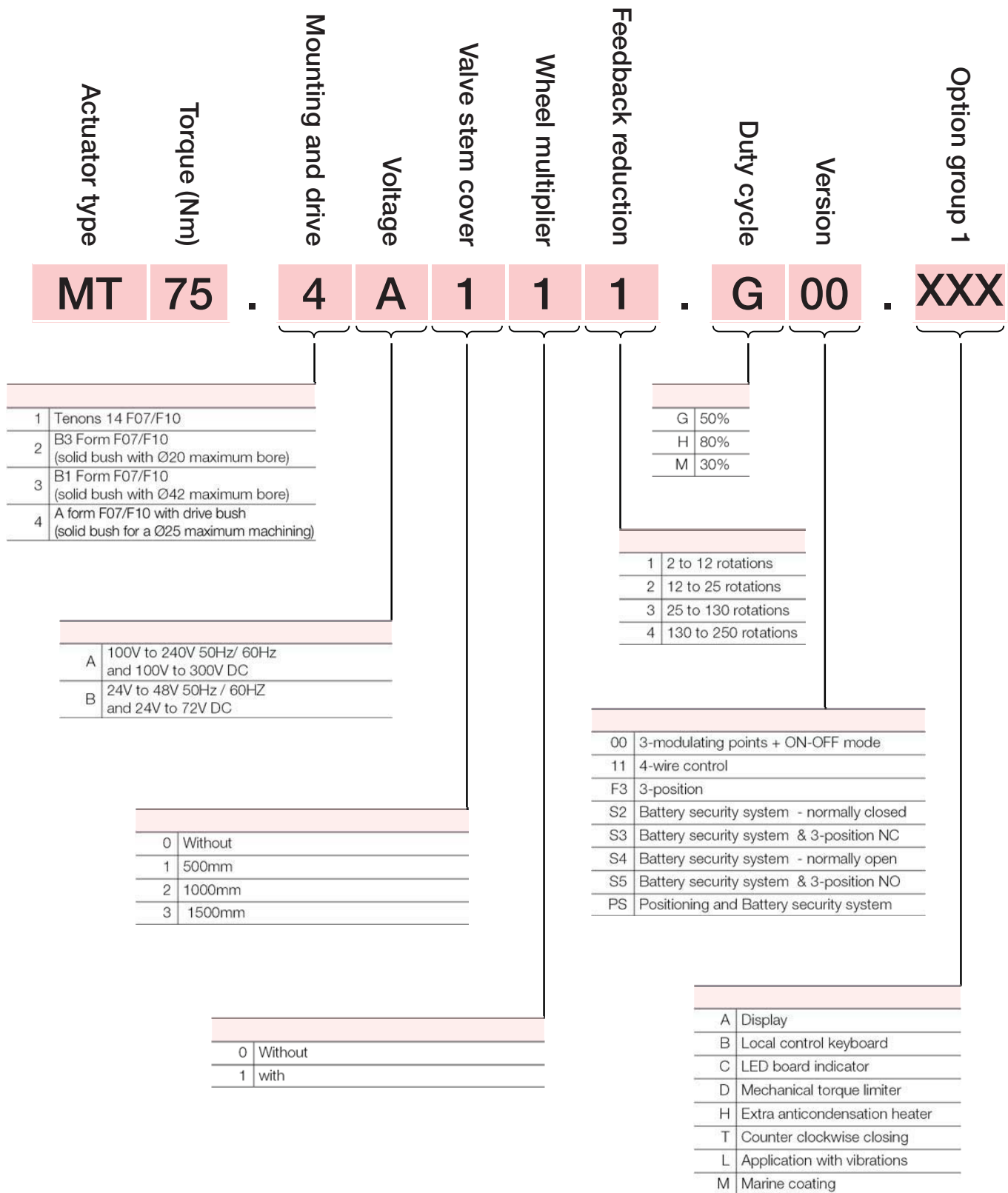
Maximum torque	25Nm	50Nm	75Nm
Number of rotations / minute	22	13	9
Angular range	5 to 250 turns		
Duty cycle	50%		
Valve connection (ISO 5210)	F07/F10		
Drive (according ISO5210)	keyed bore Ø20mm (B3) as standard keyed bore Ø42mm & 48mm height (B1) with drive bush (option) treaded valve stem Ø25mm (A) shaft with tenons Ø43mm (C)		
Drive bush	F07/F10 stem Ø25 max Maximum height 185mm (500mm or 1000mm with optional stem cover)		
Manual control	Secured handwheel without clutching system		

Electrical specifications

Electric connection	3 x ISO M20 and specific multipin connector
Technology of motors	Brushless
Voltages ¹⁾	100V to 240V AC 50/60Hz and 100V to 300V DC 24V to 48V AC 50/60Hz and 24V to 72V DC
Overvoltage category ²⁾	TRANSIENT OVERVOLTAGES up to the levels of OVERVOLTAGE CATEGORY II
Power	300W
Rated current	10 to 12A
Torque limiter	Electronic
Number of feedback switches	2 (4 in option)
Limit switches maximum voltage	4 to 250V AC/DC (Overvoltage category II)
Limit switches maximum current	1mA to 5A max.
Anticondensation heaters	3 x 10W

¹⁾ The actuator tolerates voltage fluctuation of the electrical grid up to ± 10 % of its nominal system operating voltage

²⁾ The actuator tolerates temporary overvoltages of the electrical grid



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